

Welding system joke multiSpot 3 with individual pulse function

joke multiSpot 3 - the reference for pulsed welding for safe repair of tool moulds with laser-like results

Simple, fast and inexpensive. The ideal system for efficient in-house tool repair. The multiSpot pulse technology enables uniform, notch-free transitions. The individual pulses for the smallest and finest welds are triggered in a controlled manner. An interval circuit with adjustable pauses and welding times enables exact build-ups. Welding fillers of Ø 0.2 mm and more can be processed. Such fine and precise weldings only existed up to now with laser.

Technical Data

ioke multiSpot 3

in accordance with IEC 974.1/EN 60974.1/CE declaration of conformity Dimensions (L x W x H): 480 x 260 x 380 mm 26.2 kg Weight: Insulation class: н Type of protection:

Cooling type: Input data

Mains voltage U₁: Mains fuse I,: Efficiency factor cos o: Primary constant power S,:

Output data

No-load voltage U Operating voltage U,: max. 26 V Welding current ignition I,: Welding current range I,: Power-on time at 200 A: Power-on time at 130 A: Pulse time: Break time:

IP 23 Forced-air cooled

230 Volt (single phase), 50/60 Hz 16 A, slow-blow 0.9 at 150 A extraction max. 5 kVA

85 Volt TIG/TIG/electrode 19.1 – 16.5 V/TIG max. 18 V/Electrode

from 3 A 3-210 (or 300) A 50 % at +40 °C 100 % at +40 °C 20 – 300 ms 20 - 1,000 ms



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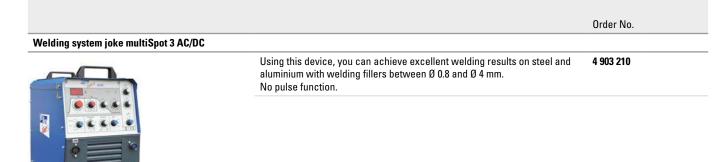
Order No. Welding system joke multiSpot 3 AC/DC pulse with 300 A The top-of-the-range model from the multiSpot line with a particularly high 4 904 300 performance - the all-rounder for fine and coarse applications. TIG and single-pulse welding for all weldable materials such as steel or aluminium for example. Convinces with its high performance of 300 A even for the coarse range. 100



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		Order No.
Velding system joke multiSpot 3 300 AC/DC		
	Very high-power TIG welding device (300 A) for steel, bronze, copper and aluminium. The unique TIG electric arc allows excellent weldings without single-pulse, but with a TIG pulse function.	4 903 300
		Order No.
Nelding system joke multiSpot 3 DC pulse		
	The model from the multiSpot line for simple use from fine to coarse for welding fine edges as well as TIG welding tasks – without aluminium function.	4 902 210
		Order No.
Welding system joke multiSpot 3 AC/DC pulse		
	The model from the multiSpot line for daily use from fine to coarse. TIG and single-pulse welding for all weldable materials such as steel or aluminium for example.	4 901 210

Welding system joke multiSpot 3 without pulse function





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